

DURAHIRIB

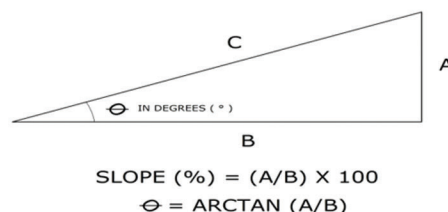
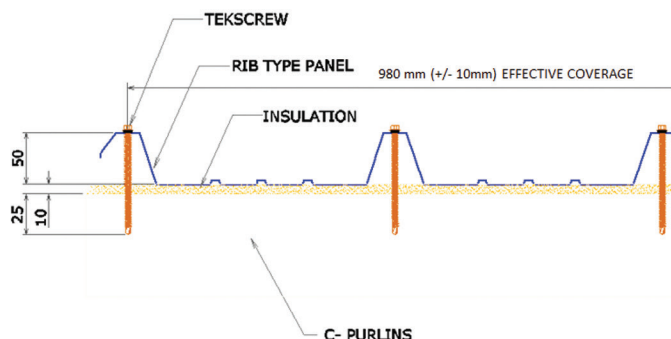
For lowsloped roofing, institutional, warehouses and commercial

PRODUCT INFO

SUBSTRATES	Hot-dip Metallic Coated Steel - Hot-dip Zinc-Coated Steel - Hot-dip 55% Aluminum-Zinc Alloy Coated Steel	PAINT COATING SYSTEM	Oven baked Oil free Polyester topcoat over a corrosion-resistant Primer with Oil free Polyester backing coat PVDF, SMP, available upon request
NOMINAL THICKNESS	0.50 mm to 0.80 mm	PAINT COATING THICKNESS	Topcoat : 12 – 15 microns Backing Coat : 4–8 microns
FEED WIDTH	1220 mm	AVAILABLE COLORS	Red, Green, Brown, Beige, Blue, White Charcoal Gray, Teracotta Orange, Fire Red
EFFECTIVE COVERAGE	980 mm (+/- 10mm)		Other Colors available with terms and conditions applied
RIB HEIGHT	50 mm	LENGTH	Customized length available with terms and conditions. Onsite rollforming for longer panels.

* Bended Accessories Available (Stainless materials available upon request)

PRODUCT SPECIFICATIONS



TEKSCREW IF NO INSULATION = 12 X 75

TEKSCREW WITH 10 MM INSULATION = 12 X 100

MINIMUM ANGLE: 3 DEGREES

MINIMUM SLOPE: 5 PERCENT

MAXIMUM LENGTH: 75 METERS

HANDLING, STORAGE AND INSTALLATION GUIDELINES

- Lift and bring down panels at its horizontal sides. Lifting may require two to three persons for longer panels.
- Panels should be stored in dry, shaded and good ventilated area. Avoid contact with wet lumber, soil or chemical contamination. Provide cover if not for immediate use.
- When panels become wet during storage, separate without delay, remove surface moisture with clean cloth and stack so air can circulate and complete the drying process.
- Panels should be piled over a pallet 10 cm from ground level and an inclination of 10° minimum.
- Roof structures and frames must be properly anchored.
- The spacing of the purlins must conform to the module distance required for the profile. Ensure that all purlins are in one planes and levelled.
- Adjust purlins at the gutter eaves line by considering the thickness of the fascia board to be used.
- Gutters must be installed first prior to the installation of roof panels.
- always align the panels before anchoring to the purlins. For te proper alignment of panels, make sure that the first panel to be laid out properly aligned with the gutter line. Run a string from the edge of the first panel laid out across the last panel to be installed, align and fasten all the rest of the panels using the string line reference.
- During installation, use rubber soled shoes and always step on or near the purlins to minimize indentations and prevent leakage due to it.
- Always clean-off debris such as fasteners, rivets, metal filings, metal cuttings and other metallic pieces every each day of installation.
- Minimize use of touch-up paint.

NORTH LUZON

LA UNION ROLLFORMING PLANT
Poro Pt., San Fernando City,
La Union
(072) 242-0331/32
+63 923-829-0058

BENGUET SALES OFFICE
Palmaville, Puguig, La Trinidad,
Benguet
(074) 665-8685
+63 906-568-5301

BANTAY SALES OFFICE
Brgy., Puspup, Bantay, Ilocos Sur
(077) 604-2994
+63 923-286-0245

SAN NICOLAS SALES OFFICE
Brgy. 12, San Cayetano, San
Nicolas, Ilocos Norte
(077) 770-3773
+63 922-411-4141

PANGASINAN SALES OFFICE
Brgy. Nalsian, Calasiao,
Pangasinan
(075) 523-9799, (075) 517-3970
+63 921-984-4268

VILLASIS SALES OFFICE
Brgy. Bacag, Villasias,
Pangasinan
(075) 524-7233
+63 968-852-8412

CENTRAL LUZON

PAMPANGA ROLLFORMING PLANT
McArthur Highway, Brgy. Balti, City of
San Fernando, Pampanga 2000
(045) 455-2490 or (045) 455-5139
+63 917-169-0913

NUOVA ECIA SALES OFFICE
Piazza Veintidos Building, Brgy. San
Miguel Na Munti, Talavera, Nueva Ecija
+63 965-738-5230

ISABELA SALES OFFICE
Olma Bldg., Purok Nieto,
Maharlika Highway, Batal,
Santiago City, Isabela
+63 906-712-8854
+63 917-829-1593

NATIONAL CAPITAL REGION

MAKATI OFFICE
3/F 39 Plaza Drive, PHINMA Plaza,
Rockwell Center, Makati City
(02)8870-0548, (02) 8870-0368

CAINTA ROLLFORMING
Warehouse 1B, Mercedes
Business Park, Brgy. San
Andres, Cainta, Rizal
+63 905-514-7156

SOUTH LUZON

MAIN PLANT AND
HEAD OFFICE
Chipeco Avenue Extension, Brgy.
Real, Calamba City, Laguna
(02) 8520-8822 to 23
Globe +63 917-503-3965,
Smart +63 919-003-2303

QUEZON WAREHOUSE
Purok Ilang Ilang II, Brgy.
Silangan Mayao, Lucena City
+63 923-839-8073

BACOLOD ROLLFORMING PLANT
Lki. 3 Bldg., Lacson Ext. St.,
Brgy. Singcang-Airport,
Bacolod City
(034) 474-2673
+63 950-750-9615

CEBU ROLLFORMING PLANT
Pagutlan, Tayud, Consolacion,
Cebu
(032) 260-4429,
(032) 260-4432
+63 949-362-9271

CENTRAL & EASTERN VISAYAS

BATANGAS ROLLFORMING PLANT
Brgy. Soro-Soro, Karsada,
Batangas City
+63 922-366-1749

BICOL ROLLFORMING PLANT
Princeton Warehouse, San
Jose, Pili, Camarines Sur
+63 951-108-0313

ILOILO ROLLFORMING PLANT
Circumferential Road, Brgy.
Tacas, Jaro, Iloilo City
(033) 323-4500
+63 942-951-2521

TACLOBAN ROLLFORMING PLANT
Brgy. 82, National
Highway, Marasbasas,
Tacloban City
(053) 832-4247
+63 997-297-4085

NORTHWESTERN MINDANAO

CAGAYAN DE ORO ROLLFORMING PLANT
Cor. Malasag Road Zone 9,
Cugman, Cagayan De Oro City
(088) 855-1563,
(088) 855-1684
+63 906-875-5883

ZAMBOANGA ROLLFORMING PLANT
LB Compound, Veterans Ave.,
Sta. Maria, Zamboanga City
(062) 992-7957/7959
+63 997-955-4339

OZAMIS SALES OFFICE
Rizal Ave., Lam-an,
Ozamias City
(088) 521-5002,
(088) 521-4998
+63 917-777-0898

SOUTH MINDANAO

DAVAO ROLLFORMING PLANT
Bo. Ilang, Davao City
(082) 238-0592,
(082) 238-0593
+63 922-655-6765

GENERAL SANTOS SALES OFFICE
Km 3 Bty Compound, National
Highway, Brgy. Apopong,
General Santos City
(083) 552-6116
+63 963-124-5496

BUTUAN ROLLFORMING PLANT
Butuan Premier
Warehouse, Km. 3 Baan,
Butuan City
(085) 815-5692
+63 925-731-2906,
+63 977-841-4841