

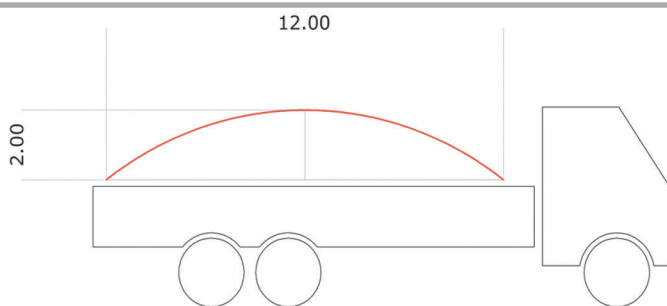
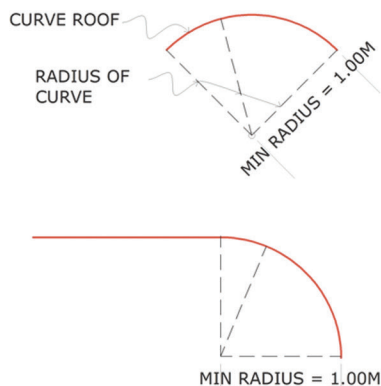
DURACURVE

Residential, commercial, and industrial roofing.

PRODUCT INFO

SUBSTRATES	Hot-dip Metallic Coated Steel - Hot-dip Zinc-Coated Steel - Hot-dip 55% Aluminum-Zinc Alloy Coated Steel	PAINT COATING SYSTEM	Oven baked Oil free Polyester topcoat over a corrosion-resistant Primer with Oil free Polyester backing coat PVDF, SMP, available upon request
NOMINAL THICKNESS	0.40 mm to 0.60 mm	PAINT COATING THICKNESS	Topcoat : 12 – 15 microns Backing Coat : 4–8 microns
FEED WIDTH	915 mm and 1220 mm	AVAILABLE COLORS	Red, Green, Brown, Beige, Blue, White Charcoal Gray, Teracotta Orange, Fire Red Other Colors available with terms and conditions applied
EFFECTIVE COVERAGE	780 mm and 1070 mm (+/- 10mm)	LENGTH	In-plant curving: 10 m length up to 2 m height Onsite curving: as applicable
RIB HEIGHT	22 mm		
MINIMUM RADIUS	1 m		* Bended Accessories Available (Stainless materials available upon request)

PRODUCT SPECIFICATIONS



REMARKS: MAXIMUM 12 METERS CURVE LENGTH WITH 2 METERS HEIGHT CAN BE DELIVERED AT SITE.

(MORE THAN 12 METERS WILL BE SUBJECT FOR ONSITE CURVING)

HANDLING, STORAGE AND INSTALLATION GUIDELINES

1. Lift and bring down panels at its horizontal sides. Lifting may require two to three persons for longer panels.
2. Panels should be stored in dry, shaded and good ventilated area. Avoid contact with wet lumber, soil or chemical contamination. Provide cover if not for immediate use.
3. When panels become wet during storage, separate without delay, remove surface moisture with clean cloth and stack so air can circulate and complete the drying process.
4. Panels should be piled over a pallet 10 cm from ground level and an inclination of 10° minimum.
5. Roof structures and frames must be properly anchored.
6. The spacing of the purlins must conform to the module distance required for the profile. Ensure that all purlins are in one planes and levelled.
7. Adjust purlins at the gutter eaves line by considering the thickness of the fascia board to be used.
8. Gutters must be installed first prior to the installation of roof panels.
9. always align the panels before anchoring to the purlins. For te proper alignment of panels, make sure that the first panel to be laid out properly aligned with the gutter line. Run a string from the edge of the first panel laid out across the last panel to be installed, align and fasten all the rest of the panels using the string line reference.
10. During installation, use rubber soled shoes and always step on or near the purlins to minimize indentations and prevent leakage due to it.
11. Always clean-off debris such as fasteners, rivets, metal filings, metal cuttings and other metallic pieces every each day of installation.
12. Minimize use of touch-up paint.

NORTH LUZON

LA UNION ROLLFORMING PLANT
Poro Pt., San Fernando City,
La Union

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BENGUET SALES OFFICE
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Benguet

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SAN NICOLAS SALES OFFICE
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PANGASINAN SALES OFFICE
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(075) 523-9799, (075) 517-3970
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(075) 524-7233
+63 968-852-8412

CENTRAL LUZON

PAMPANGA ROLLFORMING PLANT
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San Fernando, Pampanga 2000
(045) 455-2490 or (045) 455-5139
+63 917-169-0913

NUOVA ECIA SALES OFFICE
Piazza Veintidos Building, Brgy. San
Miguel Na Munti, Talavera, Nueva Ecija
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ISABELA SALES OFFICE
Olma Bldg., Purok Nieto,
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NATIONAL CAPITAL REGION

MAKATI OFFICE
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Rockwell Center, Makati City
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CAINTA ROLLFORMING
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Business Park, Brgy. San
Andres, Cainta, Rizal
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SOUTH LUZON

MAIN PLANT AND HEAD OFFICE
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Globe +63 917-503-3965,
Smart +63 919-003-2303

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BACOLOD ROLLFORMING PLANT
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(032) 260-4432
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BICOL ROLLFORMING PLANT
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WESTERN VISAYAS

ILOILO ROLLFORMING PLANT
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CENTRAL & EASTERN VISAYAS

TACLOBAN ROLLFORMING PLANT
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+63 997-297-4085

NORTHWESTERN MINDANAO

CAGAYAN DE ORO ROLLFORMING PLANT
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(088) 855-1684
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(088) 521-4998
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SOUTH MINDANAO

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GENERAL SANTOS SALES OFFICE
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General Santos City
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BUTUAN ROLLFORMING PLANT
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Butuan City
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+63 977-841-4841