

DURA SEAM

ACTUAL COLOR MAY VARY

**Sa Tibay at Ganda,
PANALO KA!**



Roofing using seam lock system.
Guaranteed no drilling and screws.

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(02) 520 8822 | (049) 545 0086



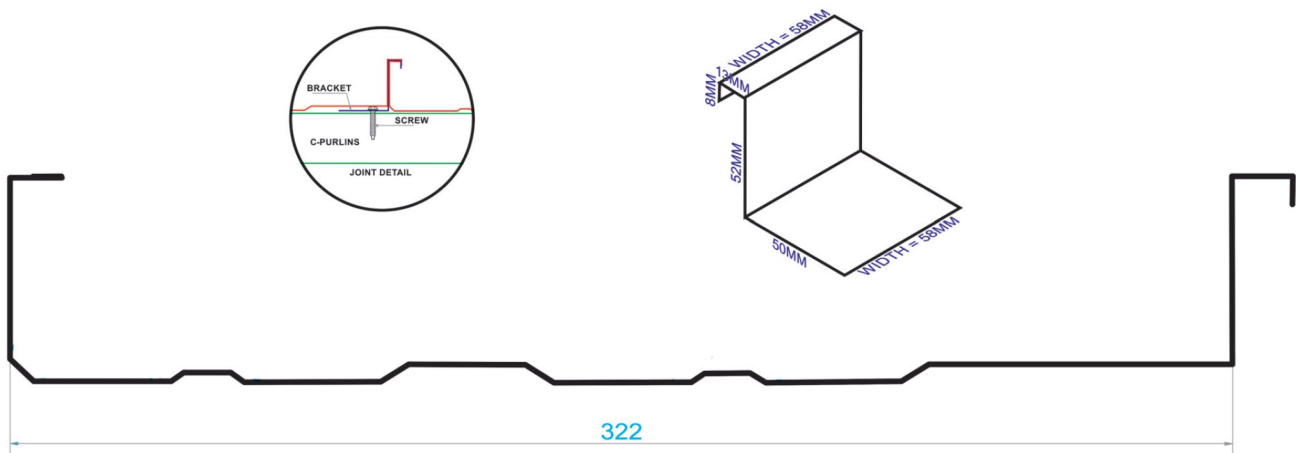
ISO 9001
ISO 14001

PRODUCT INFORMATION

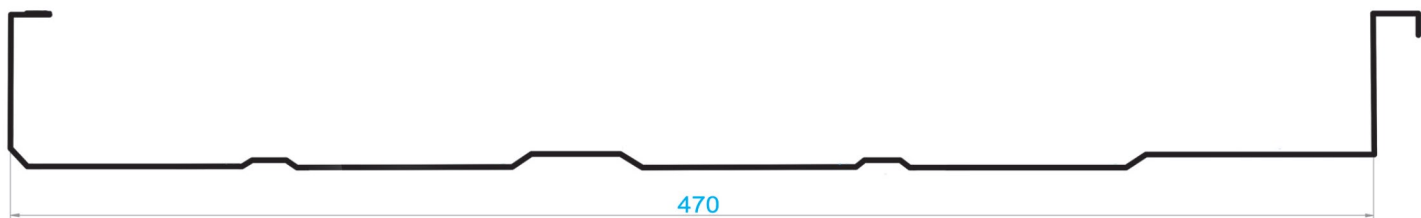
Substrate / Reference Standard	Hot-dip Zinc-Coated Steel Coils PNS 1990:2004; JIS G 3302; ASTM A 653; ISO 3575 Hot-dip 55% Aluminum-Zinc Coated Steel Coils PNS 1993:2004; JIS G 3321; ASTM A 792; ISO 9364
Nominal Thickness	0.40 to 0.60 mm
Feed Width	610 and 457 mm
Effective Coverage	470 and 322 mm
Rib Height	51.50 mm
Paint Coating System	Oven cured high performance quality epoxy primer and polyester top coat and back coat paints
Also Available upon request	Silicone Modified Polyester (SMP) and Polyvinylidene Difluoride (PVDF)
Paint Coating Thickness	Topcoat: 12 - 20 microns Backcoat: 4 - 8 microns
Available Colors	Red, Green, Beige, Blue, Orange, White, Brown Special Color also available upon request
Length	Transportable length up to 20 meters Onsite Rollforming for longer panels

HANDLING, STORAGE AND INSTALLATION GUIDELINES

1. Lift and bring down panels at its horizontal sides. Lifting may require two to three persons for longer panels.
2. Panels should be stored in dry, shaded and good ventilated area. Avoid contact with wet lumber, soil or chemical contamination. Provide cover if not for immediate use.
3. When panels become wet during storage, separate without delay, remove surface moisture with clean cloth and stack so air can circulate and complete the drying process.
4. Panels should be piled over a pallet 10 cm from ground level and an inclination of 10° minimum.
5. Roof structures and frames must be properly anchored.
6. The spacing of the purlins must conform to the module distance required for the profile. Ensure that all purlins are in one plane and levelled.
7. Adjust the purlins at the gutter eaves line by considering the thickness of the fascia board to be used.
8. Gutters must be installed first prior to the installation of roofing panels.
9. Always align the panels before anchoring to the purlins. For the proper alignment of panels, make sure that the first panel to be laid out properly aligned with the gutter line. Run a string from the edge of the first panel laid out across the last panel to be installed, align and fasten all the rest of the panels using the string line reference.
10. During installation, use rubber soled shoes and always step on or near the purlins to minimize indentations and prevent leakage due to it.
11. Always clean-off debris such as fasteners, rivets, metal filings, metal cuttings and other metallic pieces every each day of installation.
12. Minimize use of touch-up paint.



MATERIAL WIDTH : 457MM



MATERIAL WIDTH : 610MM

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