



UNION GALVASTEEL
A PHINMA COMPANY

DURA CURVE

**Sa Tibay at Ganda,
PANALO KA!**

www.ugc.ph
(02) 520 8822 | (049) 545 0086



ISO 9001
ISO 14001



PRODUCT INFORMATION

Substrate / Reference Standard	Hot-dip Zinc-Coated Steel Coils PNS 1990:2004; JIS G 3302; ASTM A 653; ISO 3575 Hot-dip 55% Aluminum-Zinc Coated Steel Coils PNS 1993:2004; JIS G 3321; ASTM A 792; ISO 9364
Nominal Thickness	0.30 to 0.60 mm
Nominal Width	915 mm and 1220 mm
Effective Coverage	780 mm and 1040 mm
Rib Height	22 mm
Minimum Radius	1 m
Paint Coating System	Oven cured high performance quality epoxy primer and polyester top coat and back coat paints
Also Available upon request	Silicone Modified Polyester (SMP) and Polyvinylidene Difluoride (PVDF)
Paint Coating Thickness	Topcoat: 12 - 20 microns Backcoat: 4 - 8 microns
Available Colors	Red, Green, Beige, Blue, Orange, White, Brown Special Color also available upon request
Length	In-plant curving: 10m length up to 2m height On-site curving: as applicable

HANDLING, STORAGE AND INSTALLATION GUIDELINES

1. Lift and bring down panels at its horizontal sides. Lifting may require two to three persons for longer panels.
2. Panels should be stored in dry, shaded and good ventilated area. Avoid contact with wet lumber, soil or chemical contamination. Provide cover if not for immediate use.
3. When panels become wet during storage, separate without delay, remove surface moisture with clean cloth and stack so air can circulate and complete the drying process.
4. Panels should be piled over a pallet 10 cm from ground level and an inclination of 10° minimum.
5. Roof structures and frames must be properly anchored.
6. The spacing of the purlins must conform to the module distance required for the profile.
7. Adjust the purlins at the gutter eaves line by considering the thickness of the fascia board to be used.
8. Gutters must be installed first prior to the installation of roofing panels.
9. Always align the panels before anchoring to the purlins. For the proper alignment of panels, make sure that the first panel to be laid out properly aligned with the gutter line. Run a string from the edge of the first panel laid out across the last panel to be installed, align and fasten all the rest of the panels using the string line reference.
10. During installation, use rubber soled shoes and always step on or near the purlins to minimize indentations and prevent leakage due to it.
11. Always clean-off debris such as fasteners, rivets, metal filings, metal cuttings and other metallic pieces every each day of installation.
12. Minimize use of touch-up paint.

DISTRIBUTION NETWORK

La Union: Poro Point, San Fernando, La Union Tel. Nos.: (072) 242 0331 to 32; (02) 242 3020 Fax No.: (072) 888 4298	Isabela: OLMA Bldg., Brgy. Batal, National Highway, Santiago City, Isabela Tel. No.: (078) 305 2188	Cebu: National Highway, Tayud, Consolacion, Cebu Tel. Nos.: (032) 412 8013 to 15, 233 2722 Fax No.: (032) 233 2725	General Santos: Km. 44, BTY Compound, National Hi-way, General Santos City Tel. No.: (083) 301 9299
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Nueva Ecija: Valenzuela, Sta. Rosa, Nueva Ecija Tel. No.: (044) 940 0451 Fax Nos.: (044) 311 0412; (02) 246 5030	Bicol: Princeton Warehouse, San Jose, Pili, Camarines Sur Tel. No.: (054) 477 7000	Ozamiz: Rizal Ave., Lam-an, Ozamiz City Tel. Nos.: (088) 521 5002, 521 4998	